



Extraction and Physicochemical Characterization of Chitosan from Pink Shrimp (*Parapenaeus longirostris*) Shell Wastes

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ABSTRACT

This study aimed to evaluate the extract of chitosan obtained from pink shrimp (*Parapenaeus longirostris*) shell wastes in Balıkesir, the Marmara Sea in Turkey, and to characterize its quality. The physicochemical properties of biopolymer chitosan such as moisture content, solubility, degree of deacetylation (DD), molecular weight (MW), particle size, bulk density, pH, water-binding capacity (WBC), fat-binding capacity (FBC), and color attributes were examined. The obtained chitosan was characterized by Fourier transform infrared spektrofotometer (FT-IR), Dynamic light scattering (DLS), and Thermogravimetric measurements (TG/DTA/DTG). Results indicated that the yield and moisture content of

chitosan was 18.82% and 3.62%, respectively. DD was 81.50% while solubility was 86.79%. MW of chitosan was found to be 310 kDa. The presence of the amino group was confirmed from the FT-IR spectra of the synthesized chitosan. Thermogravimetric measurements showed that chitosan had low thermal stability. SEM analysis revealed that the surface morphologies of chitosan consisted of relatively smooth surface and nanofiber structures. Based on the physicochemical characteristics obtained in the present study, pink shrimp could be a potential source to produce high-quality chitosan for industrial applications.

Keywords: Natural polymer, Autoclave extraction, Waste recycling, Degree of deacetylation, Molecular weight

1. Introduction

Chitin is the second most common organic polymer on earth after cellulose (Kucukgulmez et al. 2011) and can be abundantly found in marine invertebrates, crab, shrimp, insects, yeast, and fungi (Samar et al. 2013). In general, dry shrimp waste contains 30-40% protein, 30-50% calcium carbonate, and 20-30% chitin (Ben Seghir & Benhamza 2017). Chitosan is obtained by the deacetylation of chitin in the solid-state and under alkaline circumstances or by hydrolysis of chitin by chitin deacetylase (Daraghmeh et al. 2011). Chitosan consists of randomly distributed N-acetyl-D-glucosamine and D-glucosamine units (El Knidri et al. 2017) and is widely used in chemical industries, food processing, production of cosmetics, and biomedical and pharmaceutical industries (No et al. 2002). Chitosan and its oligomers have attracted considerable attention because of their antimicrobial, antitumor, and hypocholesterolemic properties (No et al. 2002; Rinaudo 2006). It is generally soluble in aqueous acid solutions such as citric acid, formic acid, acetic acid, lactic acid, etc. but insoluble in water (Karsli et al. 2019). Further, it is non-toxic, biodegradable, and biocompatible (Mourya & Inamdar 2008). Deacetylation degree (DD) and molecular weight (MW) are critical parameters that strongly affect most of its physicochemical properties and biological activities (El Knidri et al. 2017).

There are many studies showing that chitin and chitosan are prepared by biological and chemical methods. The chemical extraction processes of chitosan have been developed by many researchers by trying different methods (Amoo et al. 2019; Abirami et al. 2021; Hao et al. 2021; Mittal et al. 2021; Vallejo-Dominguez et al. 2021). Traditional isolation of chitin from crustacean shell waste consists of three basic steps: demineralization to remove calcium carbonate and calcium phosphate separation and deproteinization to separate protein and decolorization to removal of pigments. For the production of chitosan, the deacetylation process is applied in addition to these standard process steps used in the production of chitin (Vallejo-Dominguez et al. 2021). Finally, chitin is converted into chitosan that achieved by treatment with concentrated sodium hydroxide solution (between 40-50%) at 100 °C or higher temperature to remove some or all of the acetyl group from the chitin (Galed et al. 2008). There are many studies about chitosan production from shrimp waste in literature (Varun et al. 2017; Ait et al. 2018; del Carmen Borja-Urzola et al. 2020; Dominguez et al. 2021; Mittal et al. 2021). In Turkey, there are some studies relating to the evaluation of these waste. Kucukgulmez et al. (2011) determined the physicochemical properties, yield, moisture and ash contents, degree of deacetylation, molecular weight, water and oil binding capacities, apparent viscosity and color properties of

chitosan extracted from *Metapenaeus stebbingi* shells. Tokatlı & Demirdöven (2018) conducted a study on the optimization and characterization of chitin and chitosan production from shrimp waste. However, the studies on the characterization of chitosan from pink shrimp in Turkey are limited. Only Kucukgulmez et al. (2017) investigated the physicochemical properties of chitosan extracted from the pink shrimp shell and reported that according to the research findings, chitosan production would be beneficial for the economic use of shrimp waste in Turkey.

Total world shrimp production, which reached 5.03 million tons in 2020, is expected to increase to 7.28 million tons by 2025. However, the amount of pink shrimp caught in Turkey has reported as 1413 tons in 2010 and it has increased to 3851.9 tons in 2019 (TUIK 2020). Approximately 50-60% of solid wastes generated during shrimp processing are by-products such as head, viscera, and shell (Nirmal et al. 2020). For this reason, recovering these wastes generated during processing will be beneficial for the shrimp processors and the economy of the country. Based on the above explanation, the aim of the present study was to obtain chitosan from pink shrimp (*Parapenaeus longirostris*) shell wastes and to investigate its physicochemical characteristics properties such as the MW, DD, color, water- and fat-binding capacities, solubility and moisture content.

2. Material and Methods

2.1. Chemicals

Chemicals used in the chitosan extraction process are hydrochloric acid (ACS reagent, 37%) and sodium hydroxide (reagent grade, $\geq 98\%$) and they were purchased from Merck, Darmstadt, Germany.

2.2. Raw material

Shell wastes from pink shrimp (*Parapenaeus longirostris*) were collected from a local factory from Balıkesir, Marmara Sea, Turkey, then the samples were packed in plastic bags and stored at $-20\text{ }^{\circ}\text{C}$ until further use. The shell wastes were separated from other waste materials in a laboratory and stored in a refrigerator at $4\text{ }^{\circ}\text{C}$. Then, cleaned shrimp shell wastes were washed with distilled water and dried for 24 h at $60\text{ }^{\circ}\text{C}$. Approximately 500 g of dry shrimp shells were used for this study.

2.3. Extraction of chitosan

Dried shrimp shell wastes were ground for chitosan extraction and subjected to demineralization, deproteinization, and deacetylation processes.

2.3.1. Demineralization

The demineralization process was carried out by modifying the extraction time of the procedure performed by Boudouaia et al. (2019). According to demineralization protocol, shrimp shell powder was treated with 1.35 N (5% v/v) HCl solution (10:1 v/w) at ambient temperature on a magnetic stirrer (Weightlab Instruments, WF-MID1 model) at a speed of 250 rpm for 24 h. The extract was then filtered through Whatman No. 541 filter paper and filtered samples were washed with distilled water until its pH was neutral.

2.3.2. Deproteinization

The deproteinization process was performed by modifying the concentration of NaOH in the procedure followed by Boudouaia et al. (2019). Deproteinization was performed using 1.75 N (7% w/v) NaOH solution (10:1 v/w) at ambient temperature on a magnetic stirrer at a speed of 250 rpm for 24 h. After deproteinization, the samples were filtered through Whatman No. 541 filter paper and then washed until its pH reached neutral. After these processes, chitin yield was calculated as 24.44%.

2.3.3. Deacetylation

Deacetylation was performed using concentrated NaOH solution. After deproteinization, the dried samples were heated in an autoclave (Dathan Scientific, WAC-47 model, Seoul-Korea) at 1 atm pressure (Byun et al. 2013), i.e. $121.1\text{ }^{\circ}\text{C}$ for 40 min with 50% NaOH solution (Sedaghat et al. 2017) and a solid/solvent ratio of 1:20 w/v. After deacetylation, the samples were filtered and washed with distilled water until the pH was neutral, and then dried in an oven at $60\text{ }^{\circ}\text{C}$ for 20 h. Figure 1 shows the various steps involved in the chitosan preparation from pink shrimp shell wastes, where major steps such as demineralization, deproteinization, and deacetylation were followed.

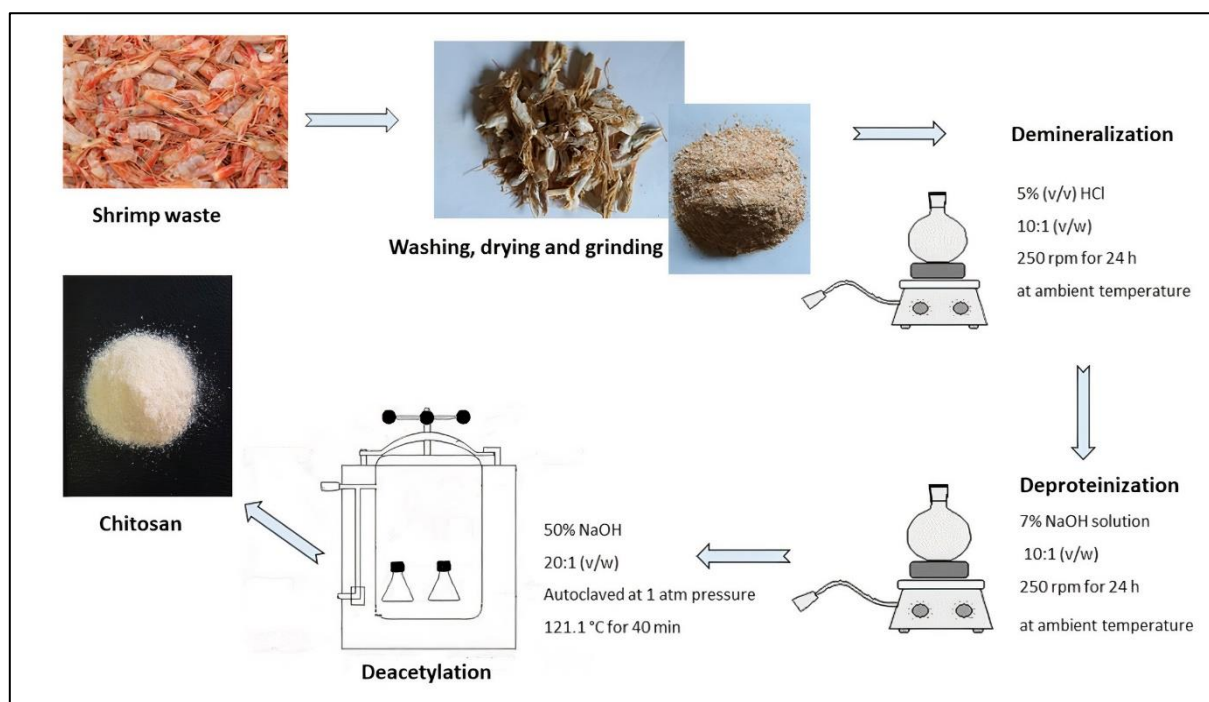


Figure 1- Extraction process of chitosan from pink shrimp shell wastes

2.4. Characterization of chitosan

2.4.1. Determination of yield and moisture content

Chitosan yield (%) was determined as the percentage of dried shrimp shells. The moisture contents of the extracted chitosan were analysed by using the standard AOAC method (AOAC 1995).

$$\text{Chitosan yield (\%)} = [\text{dry wt. of obtained chitosan/dry wt. of shrimp shell waste}] \times 100$$

2.4.2. Determination of deacetylation degree

DD (%) was determined by FT-IR spectroscopy and calculated using the Domszya & Roberts (1985) equation:

$$\text{DD (\%)} = 100 - (A_{1655}/A_{3450} \times 100/1.33)$$

A_{1655} : absorbance of the amide-I band at 1655 cm^{-1} , A_{3450} : absorbance of the hydroxyl band at 3450 cm^{-1} . The factor 1.33 denotes the value of the ratio of A_{1655}/A_{3455} for N-acetylated chitosan.

2.4.3. Molecular weight

The MW of chitosan was determined by the dynamic light scattering (DLS) method. Zetasizer Nano ZSP light scattering system (Malvern Instruments) was used to investigate the chitosan particles (Amiri et al. 2019). DLS was performed at $25 \text{ }^\circ\text{C}$ with a laser wavelength of 633 nm and a scattering detection of $173 \text{ }^\circ\text{C}$. Acetic acid solution with a concentration of 0.1 mg/mL was used for the analysis.

2.4.4. Water- and fat-binding capacities

The water-binding capacity (WBC) and fat-binding capacity (FBC) of the chitosan samples were determined according to the method proposed by Knorr (1982). FBC of chitosan extracted from pink shrimp shells was measured using sunflower oil.

2.4.5. Colorimetric measurement

Chitosan samples were spread on a petri dish. The colorimetric parameters of the samples were measured using a Konica Minolta colorimeter (model CR-14, Osaka, Japan). The results were denoted as L^* , a^* , b^* , and whiteness index. The whiteness index of the extracted chitosan was calculated based on the following equation (Seo et al. 2007).

$$\text{Whiteness index} = 100 - [(100 - L^*)^2 + (a^*)^2 + (b^*)^2]^{1/2}$$

2.4.6. Scanning electron microscopic (SEM) analysis

Morphology and physical state of the surface of chitosan was detected by scanning electron microscopy (Metin et al. 2019). SEM analysis was performed using a JEOL JSM-6610 scanning electron microscope operated at an accelerating voltage of 15kV.

2.4.7. FT-IR analysis

The FT-IR spectra of chitosan were analysed using an FT-IR spectrophotometer (PerkinElmer Spectrum 100 Universal ATR Sampling Accessory) at a wave range of 400 to 4000 cm^{-1} and a resolution of 4 cm^{-1} using the ATR mode of operation.

2.4.8. Thermogravimetric analysis

Thermogravimetric analysis of the chitosan samples (TG/DTA/DTG) was performed using an SII TG/DTG analyzer equipped with A6 6300 under a constant flow of static air atmosphere (heating rate: 10 $^{\circ}\text{C}/\text{min}$, platinum crucibles, mass: 9.705 mg and temperature range: 25–1000 $^{\circ}\text{C}$) (Hong et al. 2007).

2.4.9. Solubility, bulk density, particle sizes, and pH value of chitosan

For measuring the solubility of chitosan, 0.1 g of chitosan was dissolved in 10 mL of 1% acetic acid for 30 min and then centrifuged at 10,000 x g for 10 min at room temperature (Nessa et al. 2011). The bulk density of chitosan was measured according to the procedure described by Cho et al. (1998) and calculated into a 25-mL measuring cylinder as g/mL of the sample. The particle size of chitosan was determined using a laser scattering size analyzer (Malvern, model 'Mastersizer Hydro 2000 MU). The pH measurement of chitosan solutions (chitosan/distilled water ratio of 1:10 w/v) was carried out using a pH meter (Hanna, HI 3220, Germany).

2.5. Statistical analysis

All analytical determinations were performed in triplicate. The descriptive statistical parameters (mean and standard error) were determined using MS Excel, MS Office 2016 (Microsoft Corporation, Redmond, Washington, USA).

3. Results and Discussion

Results of yield, moisture content, DD, WW, WBC, FBC, solubility, and colorimetric parameters of the chitosan samples are provided in Table 1.

Table 1- Physicochemical analysis of the extracted chitosan from shrimp shell waste

Analysis	Extracted chitosan	
Yield (%)	18.82	
Moisture (%)	3.65±0.36	
Deacetylation degree (%)	81.50	
Molecular weight (kDa)	310	
Water binding capacity (%)	685.46±23.25	
Fat binding capacity (%)	523.76±15.65	
Solubility (%)	86.79±0.03	
Color measurement	L*	75.81±1.26
	a*	8.53±0.98
	b*	21.95±0.55
	Whiteness	66.25
Bulk density (g/mL)	0.19±0.002	
Particle size (nm)	1606	
pH	6.99±0.11	

Chitosan yield of 18.82% as determined in this study was higher than that reported by Varun et al. (2017) who obtained a yield of 12.03%. On the other hand, the yield obtained in the present study was higher than that reported by Ait et al. (2018) who obtained a yield between 2.1% and 4.4%. Kucukgulmez et al. (2011) extracted chitosan from *Metapenaeus stebbingi* shell waste

and reported a yield of 17.48%. Nessa et al. (2011) found that yield for chitosan extracted from prawn shell waste ranged from 16.4-19.6%. The chitosan yield of pink shrimp shell used in the present study was higher than those obtained from some species by Varun et al. (2017) and Ait et al. (2018); however, it was comparable with those reported by Kucukgulmez et al. (2011) and Nessa et al. (2011). This high chitosan yield determined in this study may be due to the use of autoclave method in the deacetylation step. Sedaghat et al. (2017) compared three different (traditional, microwave, and autoclave) methods to obtain chitosan from shrimp shells and reported that the highest chitosan yield was obtained with the autoclave method. Hossain & Iqbal (2014) reported that the low concentration of HCl used in demineralization steps could not remove minerals from shrimp shells. They also added that lower chitosan yield might be due to depolymerization of the chitosan polymer, loss of sample mass/weight from excessive removal of acetyl groups from the polymer during deacetylation, and loss of chitosan particles during washing. In addition, Samar et al. (2013) reported that yields of chitosan increased significantly by increasing the concentration of NaOH solution used in the deacetylation process. Similarly, Fatima (2020) reported that the yields of chitosan increased with decreasing the chitin particle size and increasing the concentration of NaOH solution used in deacetylation step. This variation in chitosan yield may be due to different shrimp species and different extraction methods (such as different sodium hydroxide ratio and deacetylation temperature etc.) used in deproteinization, demineralization, and deacetylation process. At the same time, these differences in chitosan yield may be associated with effectiveness in removing process of minerals and proteins attached to them.

Khan et al. (2002) explained that chitosan is hygroscopic in nature so it can be affected by moisture absorption during storage. Li et al. (1992) reported that commercial chitosan may contain <10% moisture content. The moisture content of the shrimp shell chitosan samples was $3.65 \pm 0.36\%$. Kucukgulmez et al. (2017) reported that the moisture content of chitosan extracted from pink shrimp was between 1.52% and 1.80%. Hossain & Iqbal (2014) determined moisture content ranging from 7.69% to 8.25% for chitosan obtained from shrimp shell waste. Nessa et al. (2011) investigated that the moisture content of shrimp chitosan is ranging from 0.34% to 0.45%. There are differences in the amount of moisture between the present study and the several studies. These differences are thought to be due to different processing protocols such as extraction temperatures, time, and drying conditions (Hossain & Iqbal 2014).

The DD has a vital feature for chitosan as it affects the physical, chemical and biological properties, acid-base and electrostatic properties, biodegradability properties of chitosan (Li et al. 1992). DD is an important parameter that determines the industrial quality of chitosan (Samar et al. 2013). Considering the importance of this parameter, Li et al. (1992) reported that the term chitosan should be used when the degree of deacetylation is above 70%. Kumari et al. (2017) found the degree of deacetylation at 75%, 78%, and 70% for chitosan obtained from fish, shrimp, and crab, respectively. Hossain & Iqbal (2014) extracted chitosan-based on different concentrations of NaOH treatment and found the degree of deacetylation between 45.50-81.24%. In the present study, the DD of the extracted chitosan was found to be 81.50%. Kucukgulmez et al. (2017) reported that the DD of chitosan extracted from pink shrimp was 72.86% in the low degree group and 93.70% in the high degree group. Sudatta et al. (2020) found that the deacetylation degree of chitosan from *Pinna bicolor* was 59.76%. Mittal et al. (2021) found that the deacetylation degree of chitosan produced under various temperatures for different times ranged from 71.93% to 79.14%. del Carmen Borja-Urzola et al. (2020) reported that deacetylation degrees of chitosan extracted based on with and without ultrasound-stir were 48.98% and 65.16%, respectively.

Molecular weight is one of the most important factors that affect the physicochemical and functional properties of chitosan (Yen et al. 2009; Fernández-Martin et al. 2014). Biological and biomedical applications of chitosan are highly dependent on both the DD and the MW of the polymer (Abdou et al. 2008). In the present study, the MW was determined to be 310 kDa. This data was agreement with the Mw (161-451 kDa) of chitosan prepared from chitin with different treated conditions (Trung et al. 2020). A similar study performed by Kucukgulmez et al. (2011) reported the MW of 2.20 kDa for chitosan obtained from *Metapenaeus stebbingi* shells while Samar et al. (2013) found the MW in the range from 866.03 to 4467.05 kDa for chitosan obtained from shrimp shell wastes. Boudouaia et al. (2019) obtained two different types of chitosan from shrimp shells and found their MW as 354 kDa and 412 kDa. Kumari et al. (2017) detected low MW (6.273 kDa) in chitosan from shrimp shells and reported that this may be due to low degree of deacetylation. The MW of chitosan extracted from shrimp shell wastes in the present study is not comparable to that reported in previous studies and the difference could be ascribed to several factors involved in the preparation of chitosan samples such as temperature, concentration of alkali and acid solutions, sources of chitosan, and treatments before chitosan.

WBC and FBC of chitosan extracted from shrimp shells wastes in the present study were found to be $685.46 \pm 23.25\%$ and $523.76 \pm 15.65\%$, respectively. And these results are consistent with the WBC (712.99%) and FBC (531.15%) data reported by Kucukgulmez et al. (2011). Similarly, Abirami et al. (2021) reported that the WBC and FBC for shrimp shells were 601.11% and 441.07%, respectively. Hossain & Iqbal (2014) reported that WBC and FBC for shrimp chitosan were 537.29% and 427.98%, respectively. On the other hand, No et al. (2000) determined that the WBCs and FBCs values of six commercial chitosan samples ranged from 355% to 611% and 217% to 477%, respectively. Cho et al. (1998) reported that the WBC and FBC for different commercial chitosan ranged from 458% to 805% and 314% to 535%, respectively. In another study, Kumari et al. (2017) found lower WBC (358%) and FBC (246%) for shrimp chitosan, respectively. However, Mohanasrinivasan et al. (2014) determined higher WBC (1136%) and FBC (772%) for chitosan compared to the result of the present study. WBC and FBC basically depend

on the demineralization and deproteinization procedure, but different chitosan sources are also important factors affecting this situation (Kumari et al. 2017).

Solubility is an important parameter for determining the quality of chitosan and factors such as deacetylation time, temperature, the concentration of NaOH solution, and particle size play a critical role in determining solubility (Hossain & Iqbal 2014). Samar et al. (2013) obtained excellent solubility ranging from 83.28% to 99.05% by modulating particle size and concentration of NaOH solution. Hossain & Iqbal (2014) determined the solubility of chitosan ranging from 48.3% to 97.65% at different NaOH concentrations. The solubility of chitosan extracted from shrimp shell wastes in this study was found to be $86.79 \pm 0.03\%$, which is comparable with the values reported by Hossain & Iqbal (2014) and Samar et al. (2013).

The colorimetric parameters L^* , a^* , b^* , and whiteness index of the chitosan samples are given in Table 1. In the present study, the values of L^* , a^* , b^* , and whiteness index were determined to be 75.81, 8.53, 21.95, and 66.25, respectively. Based on visual observations, the color of chitosan samples ranged from white to light yellow. The L^* value of the chitosan samples in this study is similar to that reported in previous studies (Alishahi et al. 2011; Kucukgulmez et al. 2011). The redness value (denoted by a^*) of the extracted chitosan was of the highest intensity, which may have been due to contamination caused by the pigments present in chitin during the deacetylation process. While the b^* value of chitosan obtained in this study was found to be comparable with the values of Kucukgulmez et al. (2011), it was found to be higher than that reported (10.1-13.65) by Alishahi et al. (2011). The whiteness index (66.25) determined in this study was found to be higher than those (35.78-43.30) of chitosan obtained from shrimp shell by Vallejo-Domínguez et al. (2021). They reported that this lower whiteness index may be due to the oxidization of samples during the sonication process.

In the present study, the bulk density of chitosan was found as 19 g/mL. Trung et al. (2006) determined that the bulk density of 75%, 87%, and 96% deacetylation grade chitosan from shrimp shells were 0.59, 0.54, and 0.531 g/mL, respectively. No et al. (2000) found the bulk density of chitosan from six different sources as 0.18-0.33 g/mL. Rout (2001) reported that the bulk density decreased with increasing deacetylation degree. The results of the present study showed similarity with the data reported by No et al. (2000), but they were different from the data determined by Trung et al. (2006). This may be due to the porosity of the material before treatment.

In this study, the particle size of chitosan was found to be 1606 nm. Similarly, Dananjaya et al. (2017) reported that particle size of chitosan was 1658 nm. Kong et al. (2010) reviewed that decreasing particle size improved antibacterial activity. Also, Liu et al. (2018) reported that small particle size is preferred in drug delivery systems. Bough et al. (1978) reported that smaller particle size (1 mm) exhibited higher MW and viscosity than those with either 2 or 6.4 mm particle size.

The pH value of chitosan produced from pink shrimp shells was found to be 6.99 ± 0.11 . Similarly, Paul et al. (2014) determined the pH value of chitosan from sea prawn (*Fenneropenaeus indicus*) as 6.7. The researchers reported that the pH value of chitosan from *Panaeus monodon* shell was 8.5 (Puvvada et al. 2012) and 8.0 (Divya et al. 2014). This is probably due to differences in experimental methods and chitosan characteristics.

The FT-IR spectra of the extracted chitosan samples are presented in Figure 2. The spectra showed peaks around 3256 to 3422 cm^{-1} , indicating that the stretching vibration of O-H and N-H bands. The 1661 cm^{-1} peak in the spectra denotes the vibrations of the carbonyl group (amide band I). The peak at 1619 cm^{-1} shows N-H bending (amide II). Amide I and amide II are known as the characteristic bands for chitosan and were observed at around 1661 and 1619 cm^{-1} . This characteristic band is commonly assigned to the stretching of the CO group hydrogen bonded to amide group of the neighboring intra-sheet chain (Al Sagheer et al. 2009). The band at 1153 cm^{-1} was assigned to amide III. For the $-\text{CH}_2$ groups in CH_2OH , peaks spiked at 3103 and 1554 cm^{-1} for the extracted chitosan samples. Oxygen stretching of glycosidic linkage was found to be 1062 cm^{-1} . The C-O stretching of the structure was observed at 1008 and 950 cm^{-1} . The $-\text{CH}_3$ group of NHCOCH_3 (amide bond) can be seen at 1376 cm^{-1} . The pyranose ring was found at 895 cm^{-1} . The FT-IR spectrophotometry results of the extracted chitosan samples used in the present study were confirmed with those of the previous studies (Kucukgulmez et al. 2011; Varun et al. 2017; Ibitoye et al. 2018).

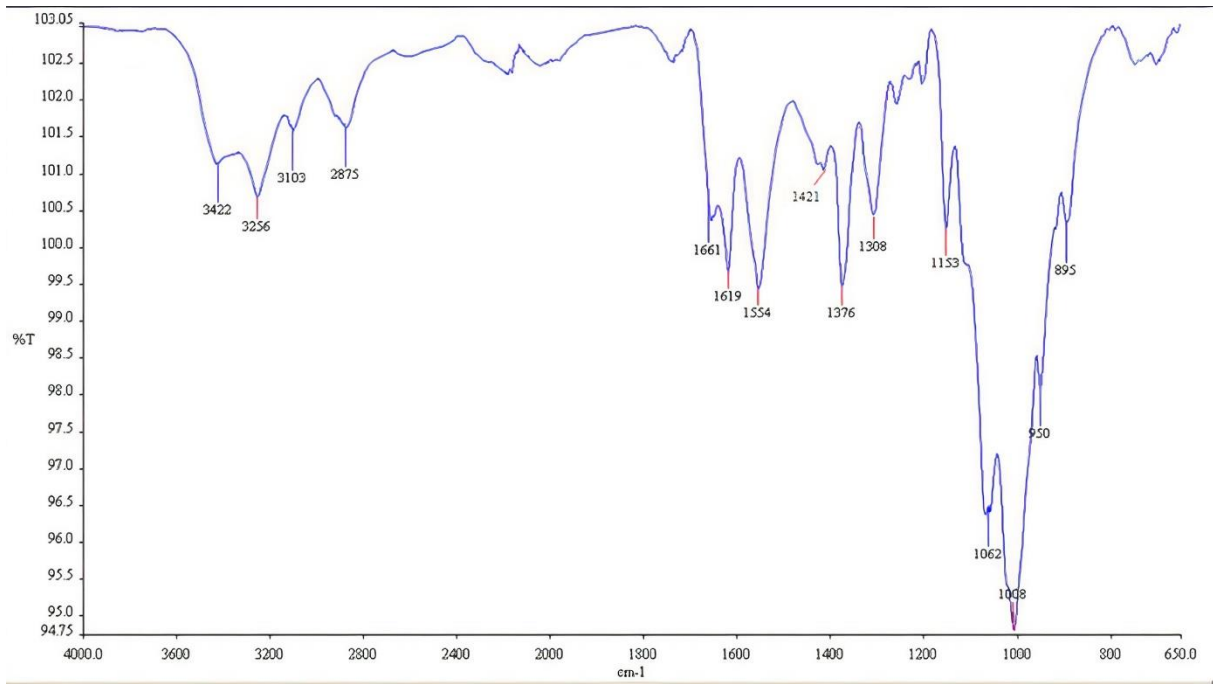


Figure 2- The FT-IR spectrum of extracted chitosan.

SEM analysis was performed to determine the molecular structure of the extracted chitosan (Fig. 3). A layer of flakes is obvious in Figures 3A and 3B, which is similar to that reported by Kucukgulmez et al. (2011). A fibrous structure with a rough surface including pores of chitosan derivatives can be distinguished in Figures 3C and 3D, which is similar to that reported by Hassan et al. (2018). Micropores of extracted chitosan derivatives can be seen clearly in Figures 3E and 3F.

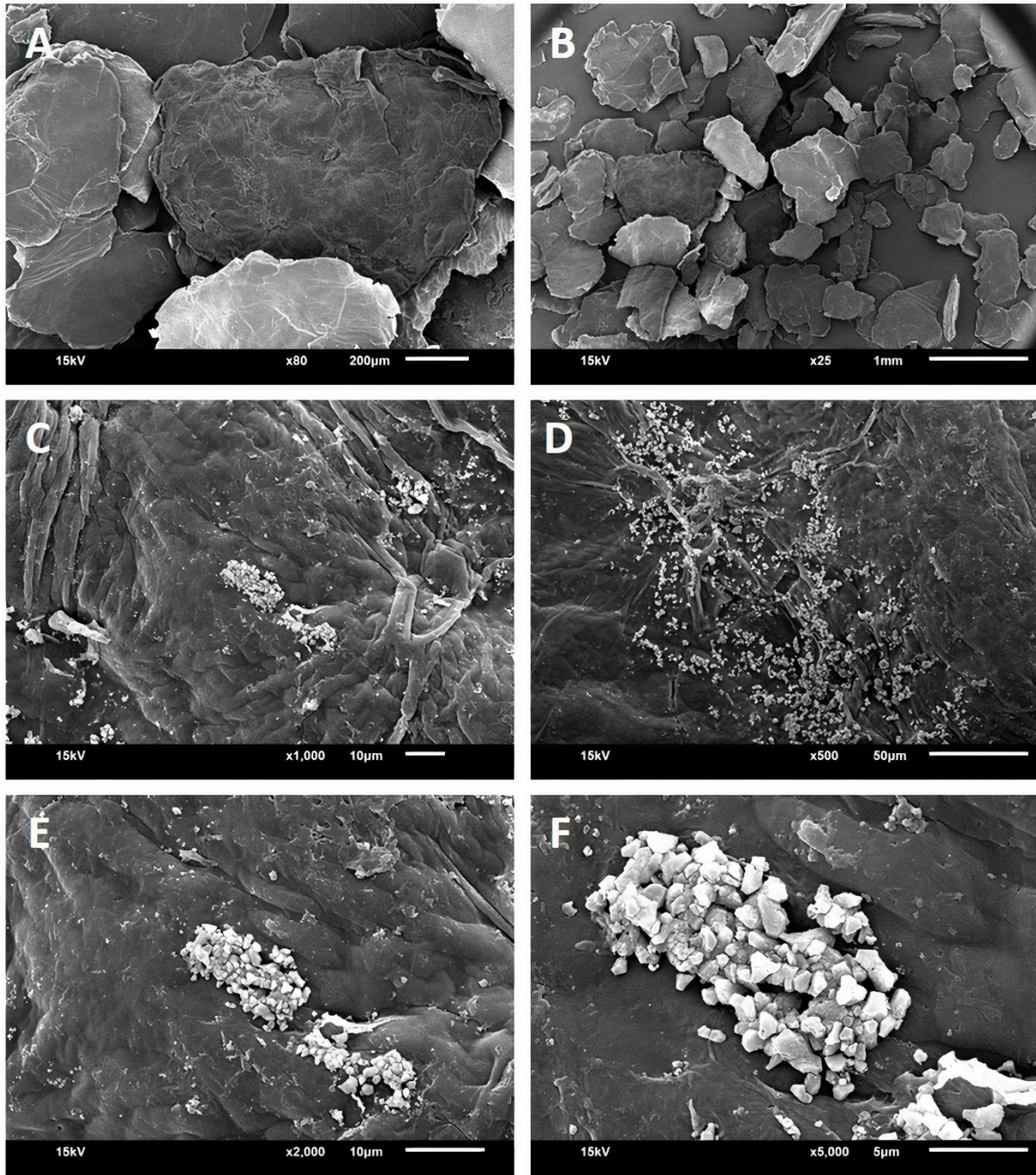


Figure 3- SEM micrographs of the extracted chitosan at (A) 80x (B) 25x (C) 1000x (D) 500x (E) 2000x (F) 5000x magnifications.

The TG, DTG, and DTA curves obtained by the thermal degradation of the extracted chitosan at a heating rate of $10\text{ }^{\circ}\text{C min}^{-1}$ are shown in Figure 4. The blue curve indicates TGA, the red one indicates DTA, and the green one indicates DTG. The initial temperature of weight loss (T_0) is $250\text{ }^{\circ}\text{C}$ (weight loss 8%), the final temperature of weight loss (T_f) is $355\text{ }^{\circ}\text{C}$ (weight loss 60%) and the temperature (T_p) at maximum weight loss rate is $340\text{ }^{\circ}\text{C}$ (weight loss 43%). The residual product is 40%. Chitosan film lost almost all of its weight at $560\text{ }^{\circ}\text{C}$ (92%).

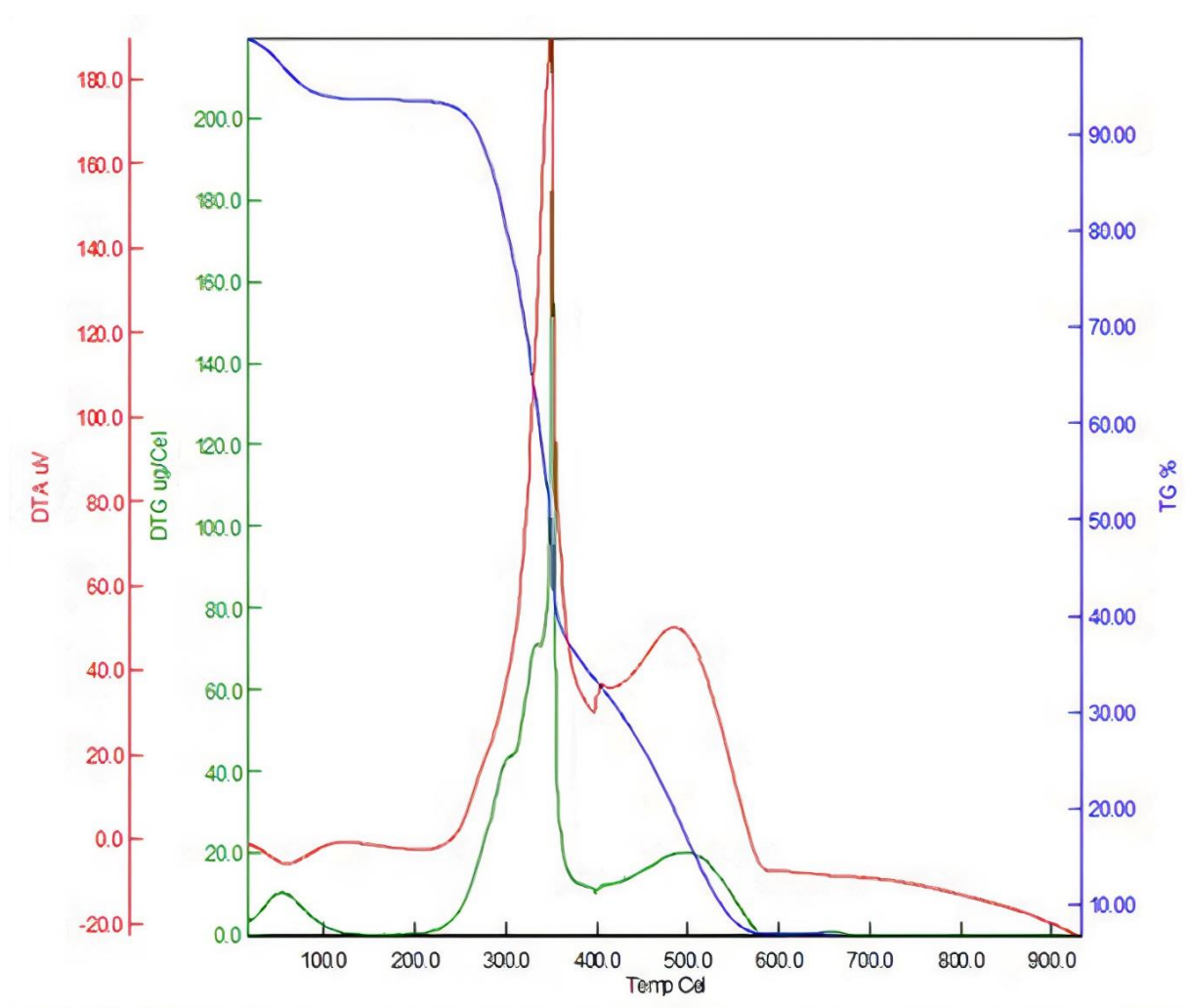


Figure 4- TGA, DTA, and DTG analyses of extracted chitosan

4. Conclusions

Waste recycling is a global concern and we believe that biowaste generated from the seafood industry such as shrimp shell wastes can be put to better use by extracting chitosan from such waste products and utilizing the same in a wide variety of applications such as in chemical, food processing, cosmetic, and biomedical and pharmaceutical industries. The physicochemical characteristics such as MW, DD, solubility, moisture, WBC, and FBC determined in the present study indicate that the quality of chitosan obtained from pink shrimp shell waste has the potential of being a high-quality source of chitosan for such applications. Therefore, further studies are recommended to understand the antimicrobial and antioxidant effect of the chitosan produced from pink shrimp shells.

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